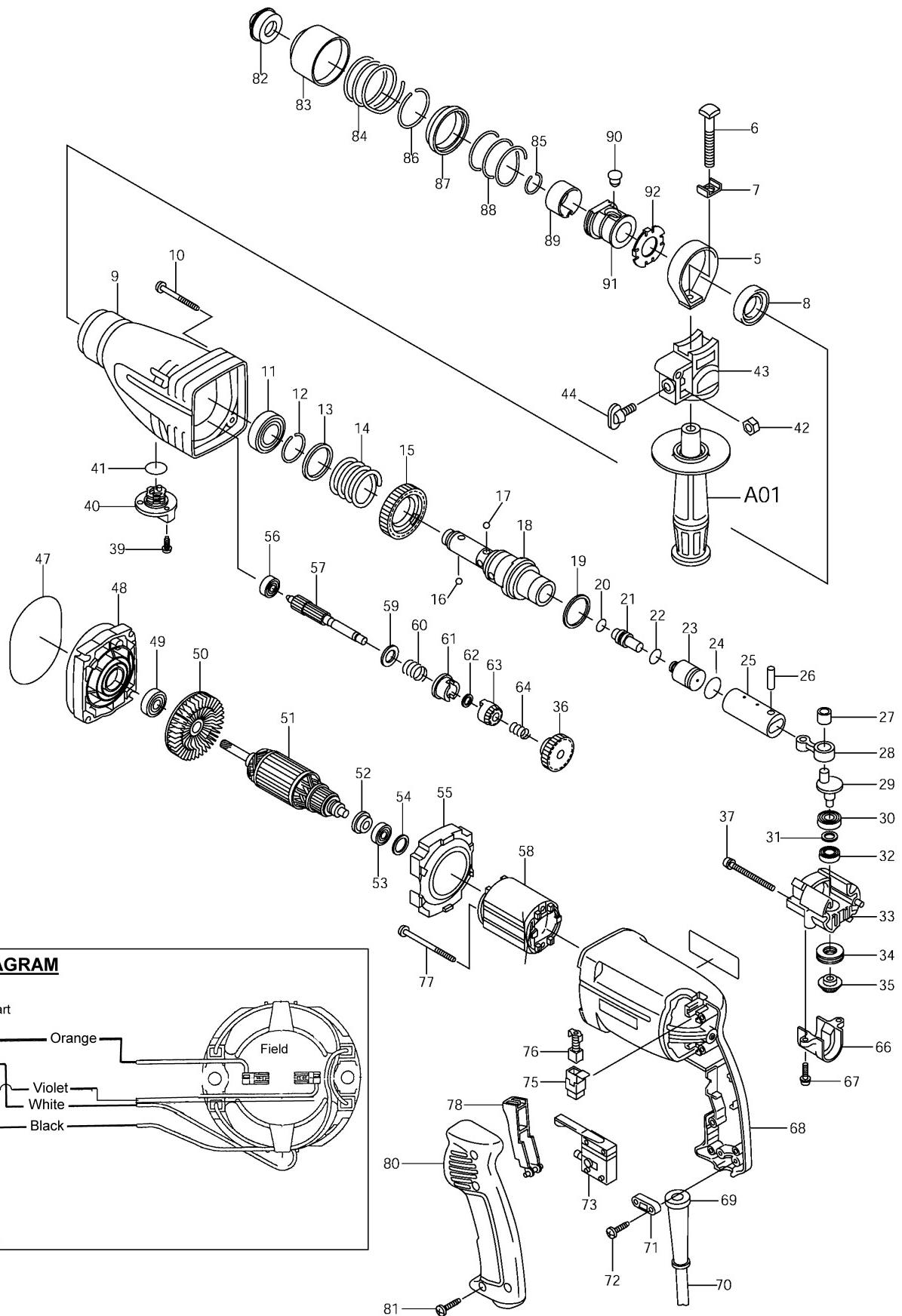
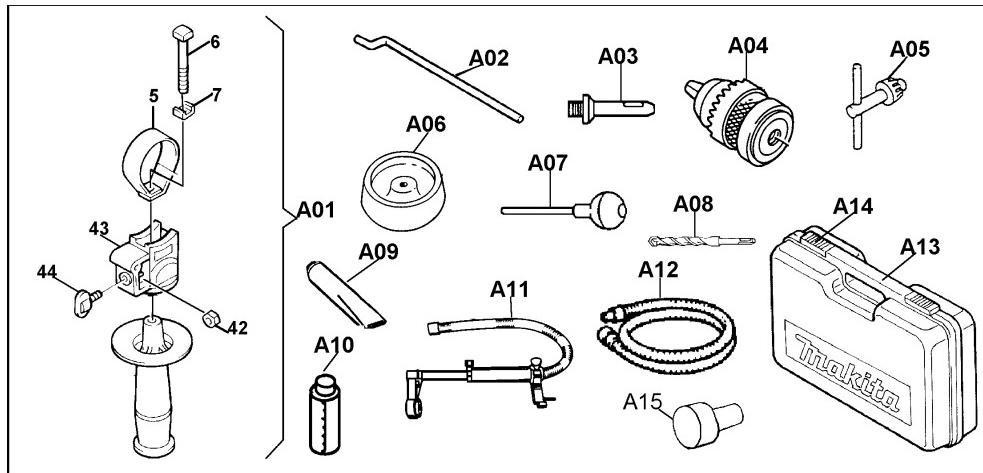


Makita Canada Inc.



1" ROTARY HAMMER V.S. Model HR2410(MJ) SDS - Plus





Item No.	Part No.	No. Used	Description	Item No.	Part No.	No. Used	Description
1	*	1	Cap 37	44	265720-5	1	Thumb Screw M5x14
2	*	1	O Ring 10 (Type 1)	45	*	1	Thin Washer 10 (Type 1)
3	*	1	Change Ring Cover (Type 1 & 2)	47	213720-9	1	O Ring 67
4	*	1	Change Ring Com. (Type 1 & 2)	48	159760-2	1	Inner Hsg Com.
5	344205-5	1	Belt	49	211051-0	1	Ball Bearing 609LLB
6	266092-1	1	Square Bolt M8x60	50	241883-1	1	Fan 60
7	267719-6	1	Square Washer 9	51	517141-0	1	Armature Assy (Includes Items 50, 52 & 53)
8	213313-2	1	Oil Seal 20	52	681600-1	1	Insulation Washer
9	*	1	Gear Hsg Com. (Includes Items 216011-7 - Steel Ball 5.6, & 231234-6 - Compression Spring 3.5)	53	211021-9	1	Ball Bearing 607LLB
10	266069-6	4	Tapping Screw Flange PT4x45	54	253842-3	1	Flat Washer 14
11	211322-5	1	Ball Bearing 6904LLU	55	415628-5	1	Baffle Plate
12	231962-3	1	Ring Spring 26	56	211012-0	1	Ball Bearing 606ZZ
13	267132-8	1	Flat Washer 29	57	226293-3	1	Spur Gear 10
14	233109-5	1	Compression Spring 29	58	633311-4	1	Field
15	226290-9	1	Spur Gear 48	59	253744-3	1	Flat Washer 12
16	216022-2	1	Steel Ball 7.0 (Old 216009-4)	60	233089-5	1	Compression Spring 12
17	216011-7	4	Steel Ball 5.6	61	322743-7	1	Clutch Cam (Type 1 & 3) (2 Grooves)
18	*	1	Tool Holder		322939-0	1	Clutch Cam (Type 2) (4 Grooves)
19	267129-7	1	Flat Washer 27	62	267131-0	1	Flat Washer 8
20	213063-9	1	O Ring 10	63	226725-0	1	Straight Bevel Gear 14
21	*	1	Impact Bolt	64	233110-0	1	Compression Spring 8
22	213117-2	1	O Ring 11	66	415630-8	1	Gear Cover
23	322740-3	1	Striker	67	911526-6	2	P.H. Screw M4x16
24	213214-4	1	O Ring 16	68	416970-7	1	Motor Hsg.
25	331446-2	1	Piston Cylinder	69	682502-4	1	Cord Guard 8-85
26	256099-5	1	Pin 6	70	664013-1	1	Cord With Plug 2P-18-2.5
27	212005-0	1	Needle Bearing 810	71	687063-9	1	Strain Relief
28	331447-0	1	Connecting Rod	72	266121-0	2	Tapping Screw Flange PF4x18 (Old 265995-6)
29	322741-1	1	Crank Shaft	73	651972-8	1	Switch (Type 2)
30	211098-4	1	Ball Bearing 699ZZ		650514-5	1	Switch (Type 3)
31	267130-2	1	Flat Washer 9	75	643923-5	2	Brush Holder
32	211099-2	1	Ball Bearing 689ZZ	76	191927-6	2	Carbon Brush CB-407 (2pcs/Set)
33	159761-0	1	Crank Hsg Com.	77	266052-3	2	Tapping Screw Flange PF4x60
34	212110-3	1	Thrust Needle Bearing 1224	78	415629-3	1	Switch Lever
35	226726-8	1	Straight Bevel Gear 12	80	415627-7	1	Handle Cover
36	226434-1	1	Helical Gear 31	81	266120-2	4	Tapping Screw Flange PF4x20 (Old 266045-0)
37	911576-1	3	P.H. Screw M4x50	82	*	1	Cap 31
38	*	2	Roller 7 (Type 1 & 2)	83	*	1	Chuck Cover
39	251392-2	1	(+) P.H. Screw M4	84	*	1	Compression Spring 38
40	152471-8	1	Change Lever Com.				
41	213261-5	1	O Ring 17				
42	931202-6	1	Hex Nut M5				
43	415658-6	1	Grip Base				

Item No.	Part No.	No. Used	Description	Item No.	Part No.	No. Used	Description
85	*	1	Ring Spring 17	A04	763047-2	1	Drill Chuck S13
86	*	1	Ring Spring 30.5	A05	798341-3	1	Chuck Key
87	*	1	Spring Guide				
88	*	1	Compression Spring 35	A06	421342-3	1	Dust Cup 5 (For Bit 7/32" ~ 9/16")
89	*	1	Leaf Spring 26		421664-1	1	Dust Cup 9 (For Bits 15/32" ~ 5/8" & For Shank 3/8" ~ 11/16")
90	*	1	Pin 8				
91	*	1	Chuck Ring				
92	*	1	Guide Washer				
100	534023-1	1	Lead Assy (Orange) (Includes Item 102)				
101	534024-9	1	Lead Assy (Purple) (Includes Item 102)	A07	765009-6	1	Blow-Out Bulb 64
102	654069-2	2	Receptacle	A08	----	1	Hammer Bit (See Catalogue for Details)
Accessories				A09	181573-3	1	Bit Grease 100g
				A10	182749-5	1	Oil Vessel 30cc (Hammer Grease)
				A11	192176-8	1	Dust Extractor Attachment
A01	134777-6	1	Grip 36 Assy [Includes Items Grip 36 Com. - 152521-9 (Old 152489-9), 5, 6, 7 & 42 - 44]	A12	192278-0	1	Hose 1.5M (4.9Ft.) ϕ 28mm (1-1/8")
A02	321144-6	1	Depth Gauge		192279-8	1	Hose 3.0M (9.8Ft.) ϕ 28mm (1-1/8")
A03	122331-8	1	Chuck Adaptor Assy (With Screw - 251425-3) (For Swivel Chuck System)	A13	824445-6	1	Plastic Carrying Case (Includes Item A14)
	122573-4	1	Chuck Adaptor Assy [With Screw -251425-3 (Old 122554-8) (For Slide Chuck System)]	A14	182935-8	2	Slide Lock
				A15	410871-A	1	Vacuum Adaptor 1" X 2-1/8" (I.D.), 1-3/16" X 2-1/4" (O.D.) (Used between A11 and Vacuum)

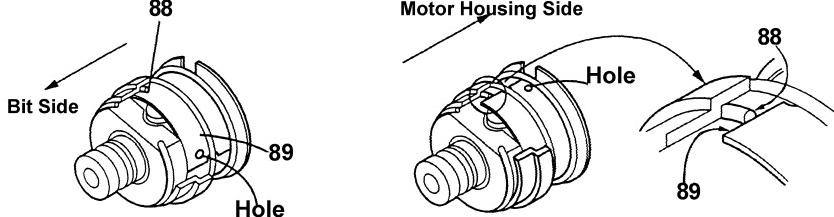
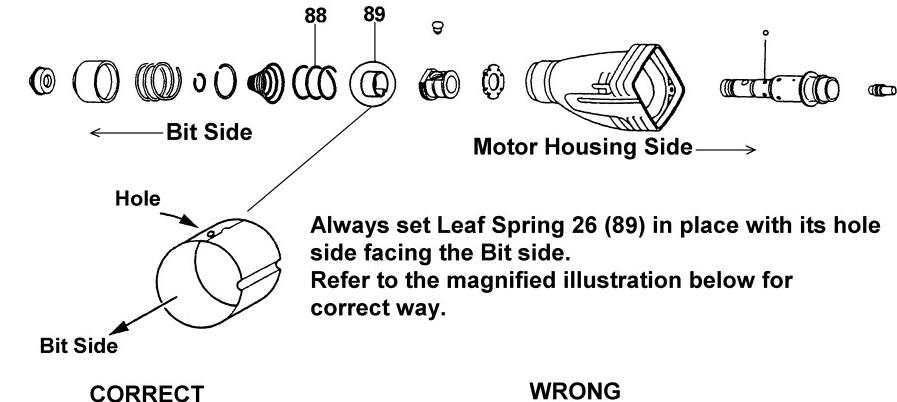
* SEE SERVICE CHANGES

Dustless System

HR2410 + A11 + A15 + A12—> Connect to 420S

SERVICE NOTE:

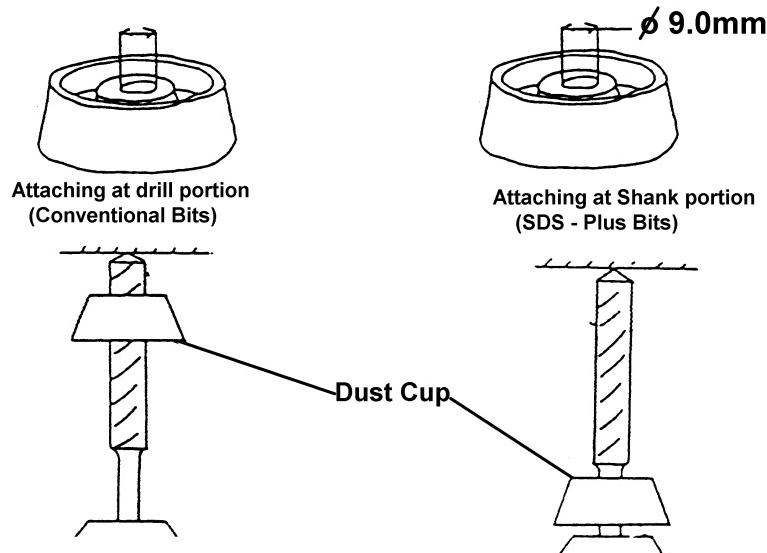
How to Set Leaf Spring 26 (89) in place in Assembling Chuck



If Chuck is assembled in the wrong way in repairing - with the hole side of Leaf Spring 26 (89) facing the Motor Housing side, the function of "Easy bit change by merely turning chuck" might be lost due to the interference between the end face of Compression Spring 35 (88) and that of the Leaf Spring 26 (89).

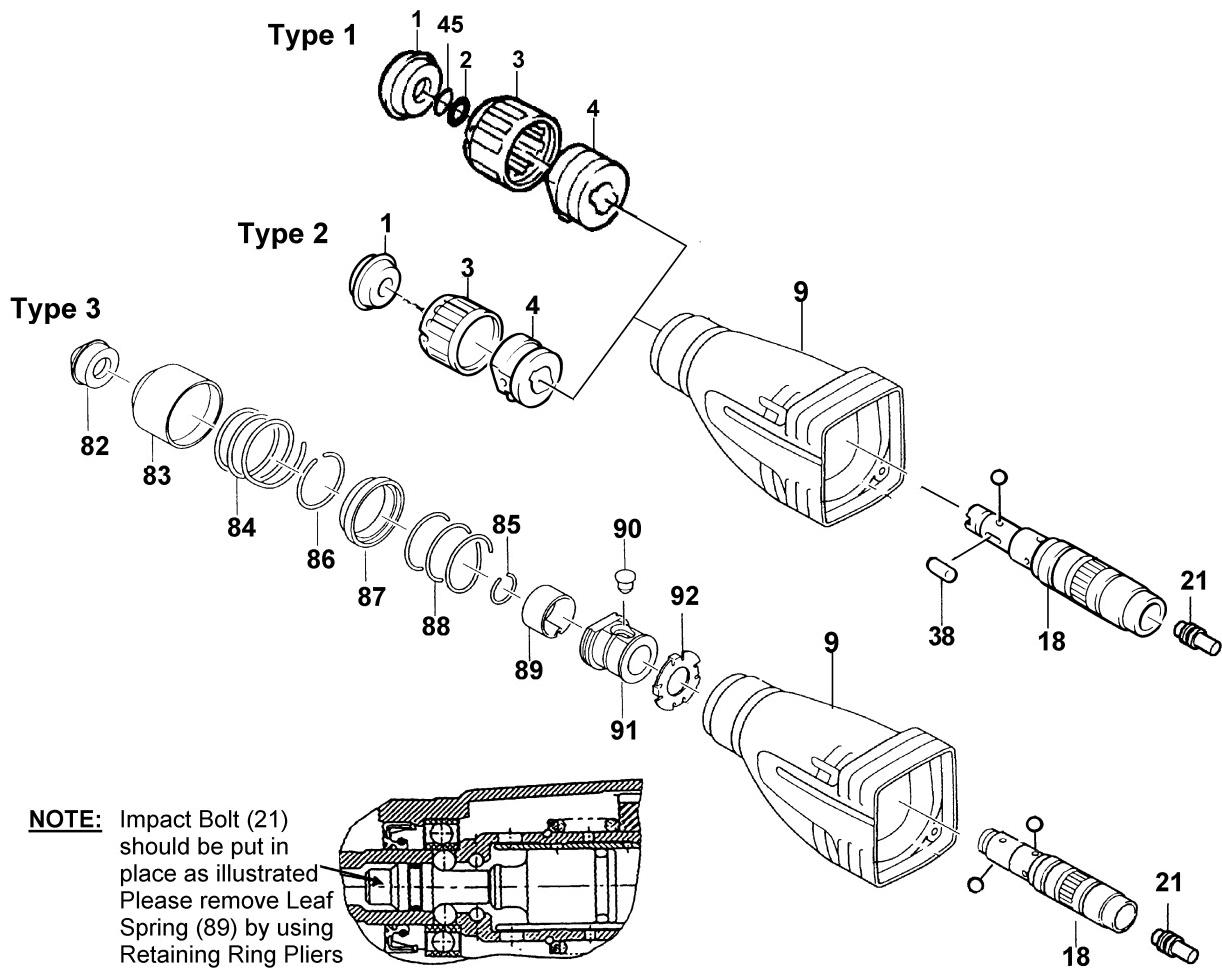
SERVICE CHANGES

1. Addition of Dust Cup 9.



Item No	Description	Part No.		
A06	Dust Cup 5	421342-3	For Bits 7/32" ~ 9/16"	-----
	Dust Cup 9	421664-1	For Bits 15/32" ~ 5/8"	For Shank 3/8" ~ 11/16"

2. Change on Gear Hsg Com. Tool Holder and Slide Chuck System and Swivel-Chuck System



Item No.	Description	Swivel - Chuck System		Slide - Chuck System
		Type 1	Type 2	Type 3
1	Cap 37	286240-6 (No Longer Available)	286251-1	-----
2	O Ring 10	213068-9		-----
3	Change Ring Cover		415076-8	-----
4	Change Ring Com.		152470-0	-----
9	Gear Hsg. Com.		159759-7 (No Longer Available)	150965-7
18	Tool Holder		322744-5	323822-4
21	Impact Bolt		322739-8	323818-5
38	Roller 7		322517-6	-----
45	Thin Washer 10	253350-4		-----
82	Cap 31		-----	286265-0(286248-0)
83	Chuck Cover		-----	416410-5
84	Compression Spring 38		-----	233203-3
85	Ring Spring 17		-----	231979-6
86	Ring Spring 30.5		-----	231936-4
87	Spring Guide		-----	323819-3
88	Compression Spring 35		-----	233234-2
89	Leaf Spring 26		-----	232190-3
90	Pin 8		-----	256447-8
91	Chuck Ring		-----	323820-8
92	Guide Washer		-----	344690-2